

## PRODUCT DATA SHEET

# SikaPlast<sup>®</sup>-204

### PCE BASED SUPERPLASTICING AND SET RETARDING CONCRETE ADMIXTURE

#### DESCRIPTION

SikaPlast<sup>®</sup>-204 KH is a third generation polymer based high performance superplasticizer for producing soft consistency concrete.

#### USES

SikaPlast<sup>®</sup>-204 KH is mainly suitable for the manufacture of concrete for RMC plants and site batch concrete. SikaPlast<sup>®</sup>-204 KH is used for the following types of concrete :

- High strength bored piles
- Bridges and cantilever
- Slender components with dense reinforcement

#### CHARACTERISTICS / ADVANTAGES

SikaPlast<sup>®</sup>-204 KH combines different modes of actions. By adsorption on the surface of the fines and keeping them apart while the hydration is in progress.

SikaPlast<sup>®</sup>-204 KH effects the following concrete properties :

- Long slump keeping and high water reduction
- High flowability (considerably reduced placing and compacting work)
- Faster evolution of early strength development
- Workability can be maintained up to 4 to 6 hours (still depends on admixture dosage, cement type, temperature, W/C)
- Improved creep resistance and shrinkage resistance characteristics

SikaPlast<sup>®</sup>-204 KH contains neither chlorides nor other corrosion-inducing substances and can therefore be used without any restrictions for reinforced concrete structures.

#### APPROVALS / CERTIFICATES

Complies with ASTM C494 Type G

#### PRODUCT INFORMATION

Composition	Modified poly carboxylate in water
Packaging	200 L 1,000 L
Appearance / Colour	Brownish Liquid
Shelf life	12 months from the date of production If stored properly in undamaged, original, sealed packaging.
Storage conditions	Store in dry conditions, protected from direct sunlight at temperature

between +5°C and +40°C.

Density	1.114 - 1.154 kg/L
pH-Value	4.5 - 6.5 Approx.

## APPLICATION INFORMATION

Recommended Dosage	0.6 - 1.2 L per 100 kg of cement or cementitious weight. SikaPlast®-204 KH is compatible with all types of Portland Cement.
Compatibility	SikaPlast®-204 KH may be combined with all Sikament®, Sika® Aer, SikaPump®, Sikacrete® PP1 products, but must be added separately to the mix and not pre-mixed prior its addition.
Dispensing	SikaPlast®-204 KH is added to the gauging water prior to its addition to the dry mix or added separately to the wetted concrete mix. For optimum utilisation of the ultra high range water reducer we recommend a minimum wet mixing time of 60 seconds. When adding the balance of the batching water to adjust concrete consistency this should be done after a minimum of 2/3 of the wet mixing time to avoid surplus water in the concrete.
Restrictions	With the use of SikaPlast®-204 KH concrete of highest quality is being produced, however state of the art Concrete technology, such as mixing, placing vibrating and curing must be respected and applied.

## IMPORTANT CONSIDERATIONS

Overdosing will result in increased workability and setting time of the concrete; however provided that curing is effective, ultimate concrete strength and properties will not be affected. Use an appropriate concrete mixer and do not mix by hand. Trials mixes are recommended to establish exact dosage rates required to suit individual requirements. Please contact Sika Technical Department for further assistance. Effective measures for concrete curing must be followed.

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

**Sika (Cambodia) Ltd.**  
Legacy Business Center, Building #29  
street 245  
Sangkat Tuol Tom Pong 2, Khan  
Chamkarmorn  
12308, Phnom Penh, Cambodia  
Tel: +855 23 901 450

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SikaPlast-204-en-KH-(10-2019)-3-1.pdf