

PRODUCT DATA SHEET

SikaPlast®-152 N

HIGH PERFORMANCE CONCRETE SUPERPLASTICISER

DESCRIPTION

SikaPlast®-152 N is a high performance concrete superplasticiser based on a blend of 3rd generation PCE polymers. SikaPlast®-152 N meets the requirements of ASTM C494 Type G.

USES

SikaPlast®-152 N is suitable for use in the manufacture of concrete for both RMC and precast applications.

SikaPlast®-152 N the following types of concrete:

- General RMC
- Bridges and cantilever
- Slender components with dense reinforcement
- Slabs, columns and walls

CHARACTERISTICS / ADVANTAGES

SikaPlast®-152 N imparts the following concrete properties:

- Soft easy to use concrete
- High fluidity (reduced effort in placing and compacting work)

SikaPlast®-152 N contains no chlorides or other corrosion-inducing substances and can therefore be used without any restrictions for reinforced concrete structures.

PRODUCT INFORMATION

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| Composition | Blend of modified polycarboxylates in water |
| Packaging | 200L / 1000L |
| Shelf life | 12 months if stored properly in original unopened packaging |
| Storage conditions | Stored in dry conditions, protected from direct sunlight and at temperatures between +5 °C and +30 °C. |
| Appearance and colour | Liquid / Transparent |
| Density | 1.05–1.07 kg/l |
| pH-Value | 4.00–6.00 |

TECHNICAL INFORMATION

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| Concreting guidance | Concrete Placing: With the use of SikaPlast®-152 N, concrete of highest quality is being produced, however state of the art Concrete technology, such as mixing, placing vibrating and curing must be respected and applied. Curing: Effective measures for concrete curing must be followed |
| Specific advice | SikaPlast®-152 N is added to the mixing water prior to its addition to the dry mix or added separately to the wetted concrete mix. |

For optimum dispersion, we recommend a minimum mixing time of 60 seconds.

When adding the balance of the batching water to adjust concrete consistency this should be done after a minimum of 2/3 of the wet mixing time to avoid surplus water in the concrete

APPLICATION INFORMATION

Recommended dosage

0.5–2.0 L per 100 kg of cement
Typical 0.6–1.4 L per 100 kg

Compatibility

SikaPlast®-152 N may be combined with all Sikament®, Sika® Aer, Sika® Pump, Sikacrete®-PP 1 products, but must be added separately to the mix and not pre-mixed prior its addition. SikaPlast®-152 N is compatible with all Portland Cement types.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

Overdosing will result in increased workability and setting time of the concrete; however provided that curing is effective, ultimate concrete strength and properties will not be affected.

Accurate dispensing equipment can be supplied by Sika (Cambodia) Ltd.

Use an appropriate concrete mixer and do not mix by hand.

Trial mixes are recommended to establish exact dosage rates required to suit individual requirements. Please contact Sika Technical Department for further assistance.

ECOLOGY, HEALTH AND SAFETY

Protective Measures: Avoid prolonged contact with skin. Wash off thoroughly with soap water. In case of contact with eyes or mouth, rinse immediately with clean warm water and seek medical attention without delay. Avoid contact with food stuff and utensils.

Ecology/Waste disposal: Do not dispose of into water or soil, but according to local regulations.

Transportation class: Non-hazardous

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

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LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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